

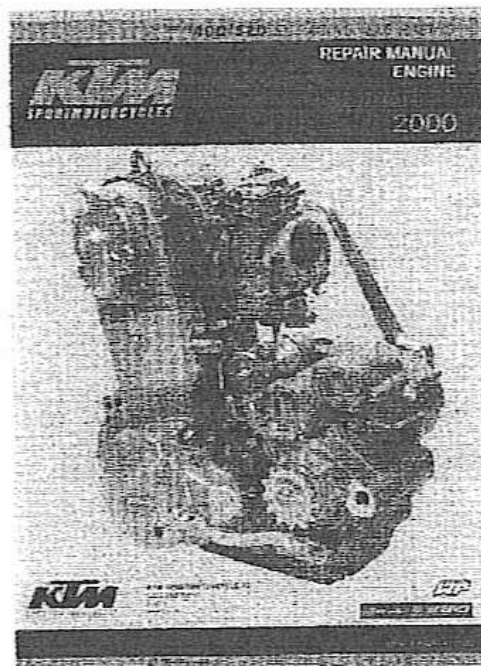
TECH BULLETIN



number: TB 0041
date: 02/07/00

model: 2000 KTM Racing 4 Stroke
subject: Repair Manual Update

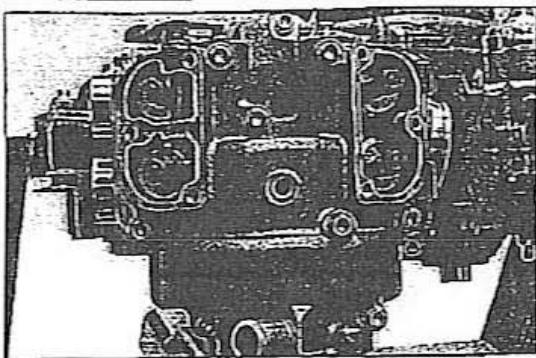
The page attached to this bulletin, should be inserted into the racing 4 stroke repair manual.



Insert the additional page in section 6, between pages 6-13 and 6-14.

The new page contains instructions for setting the rocker arm axial play while reassembling the rocker box cover. Please note the updated specifications for rocker arm axial play.

REF:TB00590.1-35

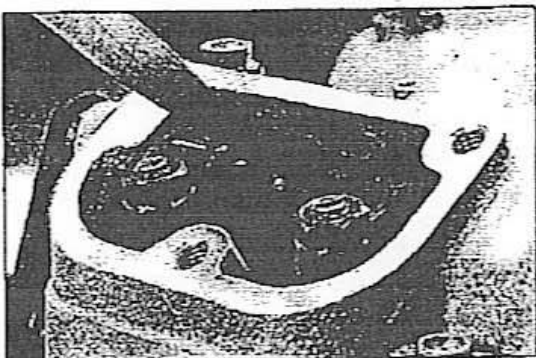


Mounting cylinder head top portion

- Clean and degrease the sealing surface.
- Fit dowels.
- Apply a thin layer of sealing compound (Three Bond).
- Carefully position cylinder head top section and mount screws.

Note: Prior to fastening the screws, it is necessary to check and, if necessary, adjust the axial play of the rocker arms.

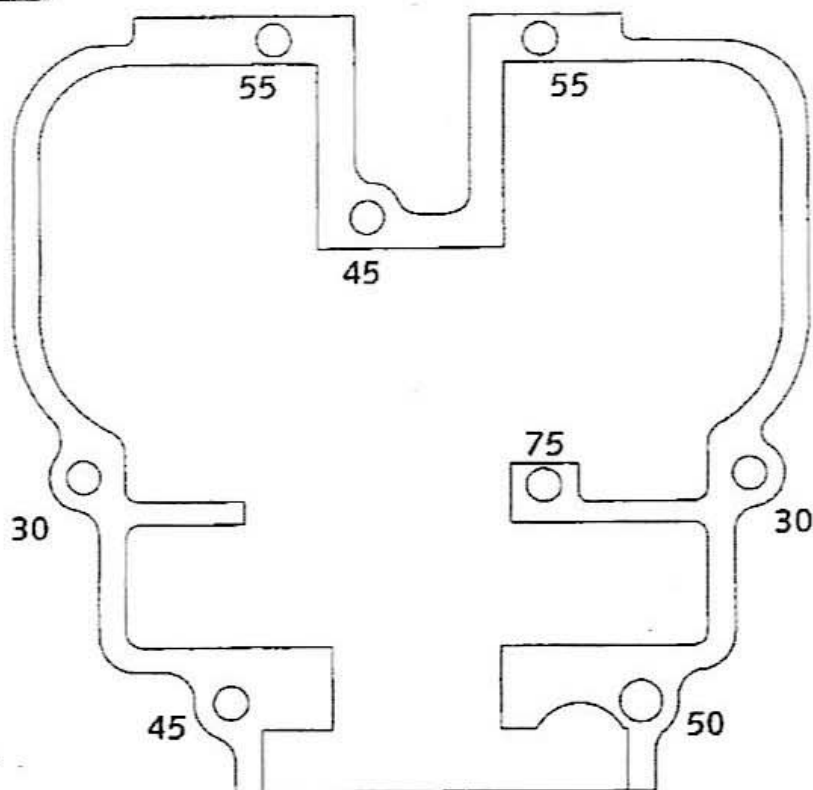
- For this purpose, insert a feeler gage (0.05 mm) between end piece and rocker arm. Press the end piece inwards and tighten the screw in the area of the end piece.
- Tighten the remaining screws in a cross-wise order.



axial play rocker arms 0.02 - 0.10 mm

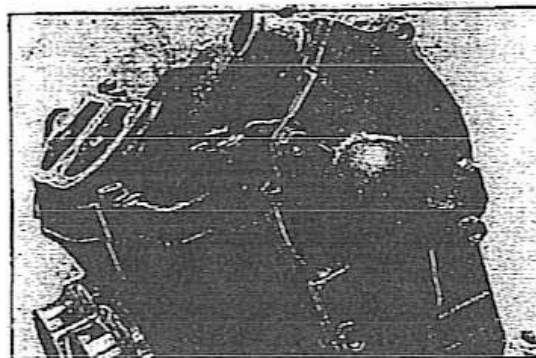
cylinder head top section 8 Nm/6 ft.lb

M6x...



Art. No. 320585-E

Repair manual KTM 400/520 SX, EXC RACING



- Mount the water pump cover with a new gasket. Tighten the screws crosswise.

water pump cover 8 Nm/6 ft.lb